4 - 2016 JR GOLD - EXPO

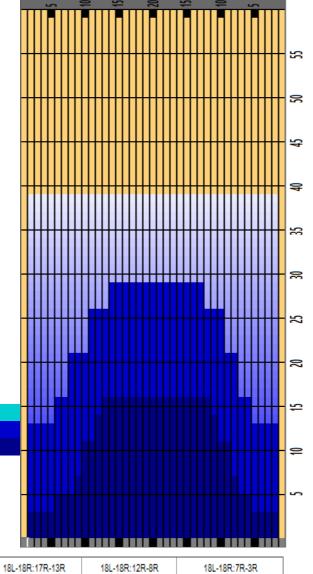**FLEX**

KEGEL

Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	12.1 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	22.45 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	6L	6R	1	14	3	A	29	3.9	5.8	1.9	1450
3	9L	8R	1	14	3	A	24	5.8	7.7	1.9	1200
4	10L	9R	2	14	3	A	44	7.7	11.6	3.9	2200
5	12L	11R	1	18	3	A	18	11.6	14.1	2.5	900
6	13L	12R	1	18	3	A	16	14.1	16.6	2.5	800
7	2L	2R	0	18	3	A	0	16.6	24.0	7.4	0
8	2L	2R	0	22	3	A	0	24.0	35.0	11.0	0
9	2L	2R	0	30	3	A	0	35.0	39.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	29.0	-10.0	0
2	14L	13R	1	22	3	B	14	29.0	25.9	-3.1	700
3	11L	10R	2	18	3	B	40	25.9	20.8	-5.1	2000
4	8L	8R	2	18	3	B	50	20.8	15.7	-5.1	2500
5	6L	6R	1	18	3	B	29	15.7	13.2	-2.5	1450
6	2L	2R	2	14	3	B	74	13.2	9.3	-3.9	3700
7	2L	2R	0	14	3	B	0	9.3	0.0	-9.3	0

Cleaner Ratio Main Mix	5:1	Forward	
Cleaner Ratio Back End Mix	5:1	Reverse	
Cleaner Ratio Back End Distance	59	Combined	

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200| 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.93	1.42	1.01	1	1.27	2.93